

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	GUSSET
Job Number	:	31031C			
Estimate Number	:	10843			
P.O. Number	:	N/A	Part Number	:	D22495
This Issue	:	3/7/2007	S.O. No.	:	N/A
Prsht Rev.	:	NC	Drawing Number	:	D2249 REV. E
First Issue	:	N/A	Project Number	:	N/A
Previous Run	:	N/A	Drawing Revision	:	E
		Type :	Material	:	N/A
			Due Date	:	4/10/2007
Written By	:		Qty:		20 Um: Each
Checked & Approved By	:				
Comment	:	Est: D 05.02.04 Added Step 9 KJ/RF			



1. The first step is to identify the problem. In this case, the problem is that the company is not meeting its sales targets.

2. The second step is to analyze the problem. This involves identifying the causes of the problem and determining the impact of the problem on the company.

3. The third step is to develop a solution. This involves identifying the actions that need to be taken to solve the problem and determining the resources that will be required.

4. The fourth step is to implement the solution. This involves putting the solution into action and monitoring the progress of the implementation.

5. The fifth step is to evaluate the results. This involves comparing the actual results with the expected results and determining the effectiveness of the solution.

m 10/873

ml 07/04/24



ml 07/04/24



ml 07/04/24

[illegible]

SB 07/04/2020

Location: St 21

7/4/2654

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: PD Date: 07/04/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/7/2007 8:38:11 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 31031C

Part Number: D22495

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/04/07

Job Completion



07/04/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

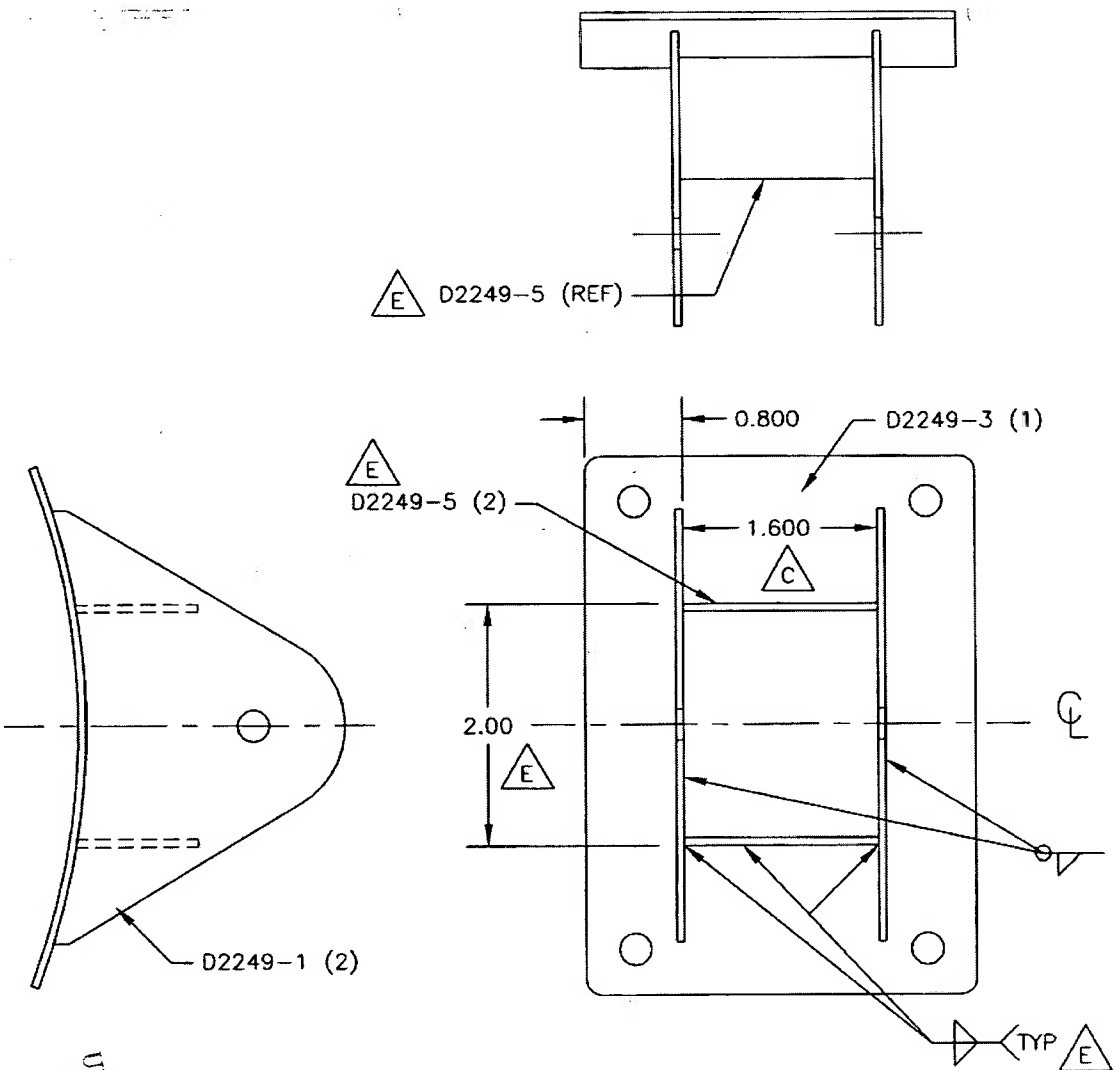
NOTE: Date & initial all entries

DART



RELEASED
99.10.12 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
AE	RF	DRAWING NO.	REV. E
KE	RF	D2249	SHEET 1 OF 4
DATE		TITLE	SCALE
99.09.20		FITTING	NIS
A	94.06.20	NEW ISSUE	
B	95.11.30	DIMENSION CHANGE	
C	95.12.14	DIMENSION CHANGE	
D	98.04.30	Ø0.261 WAS Ø0.257 (TSR A179) REMOVED DUPLICATE DIMENSIONS	
E	99.09.20	ADDED GUSSET	



D2249-041 ASSEMBLY

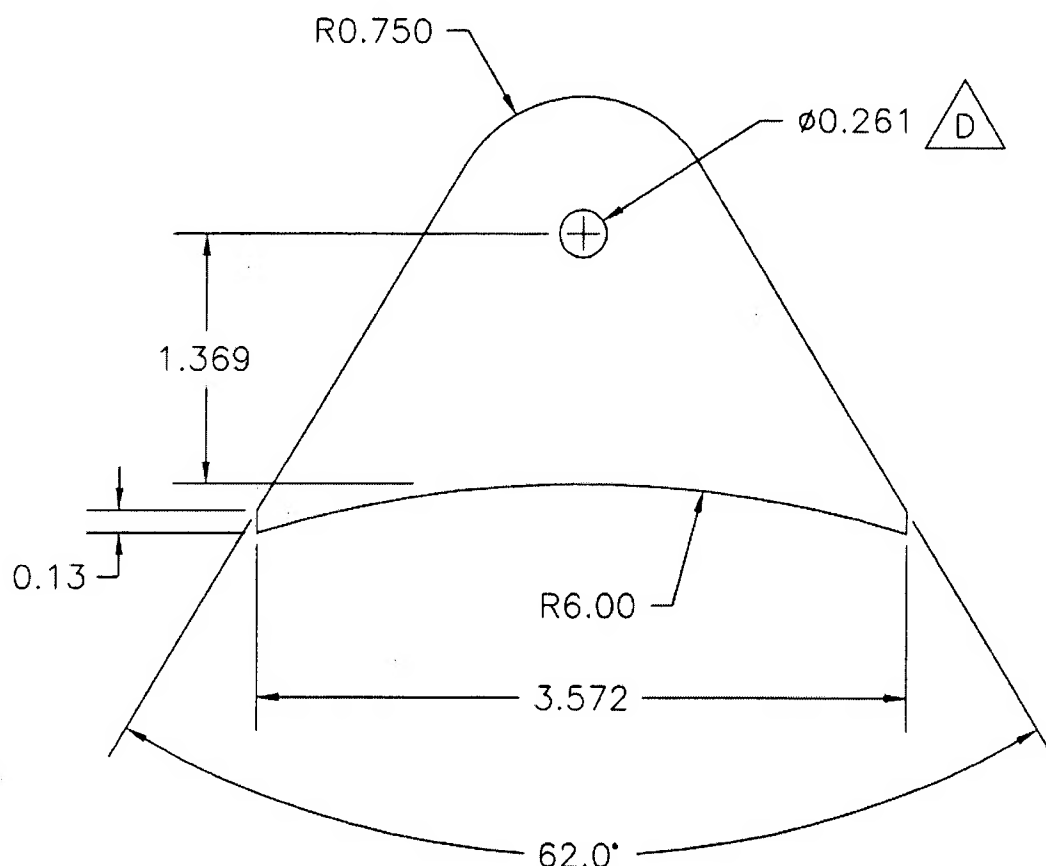
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WELD PER DART QSI 004
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
ALL DIMENSIONS ARE IN INCHES
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DATE 99.09.20		TITLE FITTING	SCALE 1:1

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D2249-1 LUG

MATERIAL: AISI 304/316 SS 0.063 THICK

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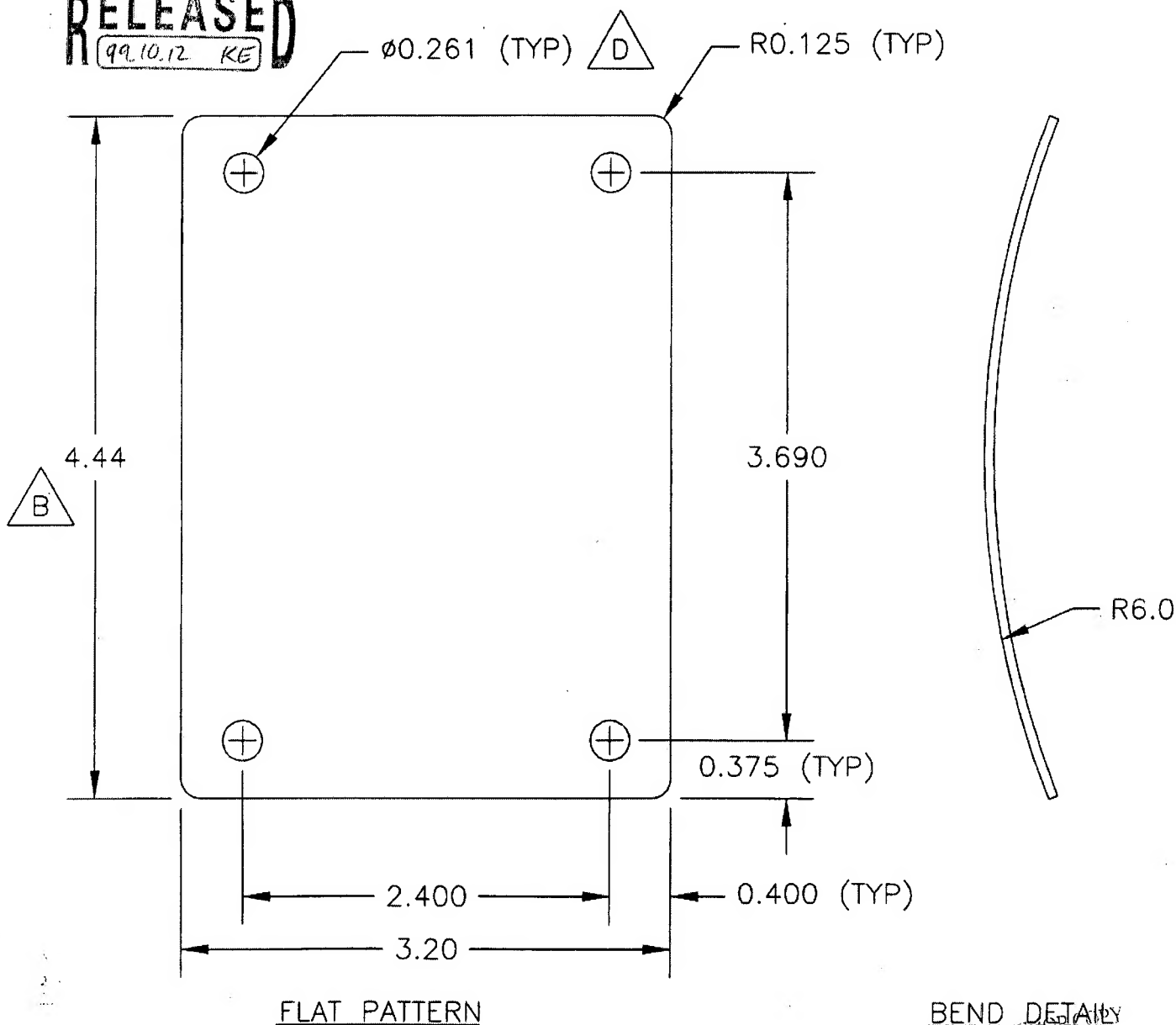
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DATE 99.09.20		TITLE FITTING	SCALE 1:1

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D2249-3 BASE PLATE

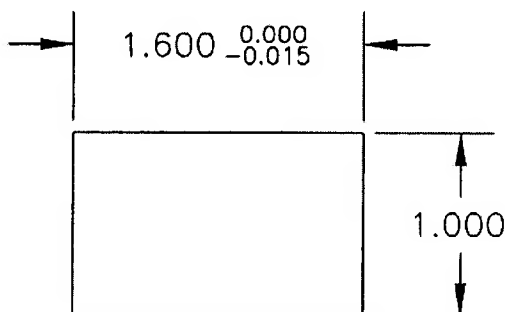
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DATE 99.09.20		TITLE FITTING	SCALE 1:1

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49.10.12 *KE*



D2249-5 GUSSET

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